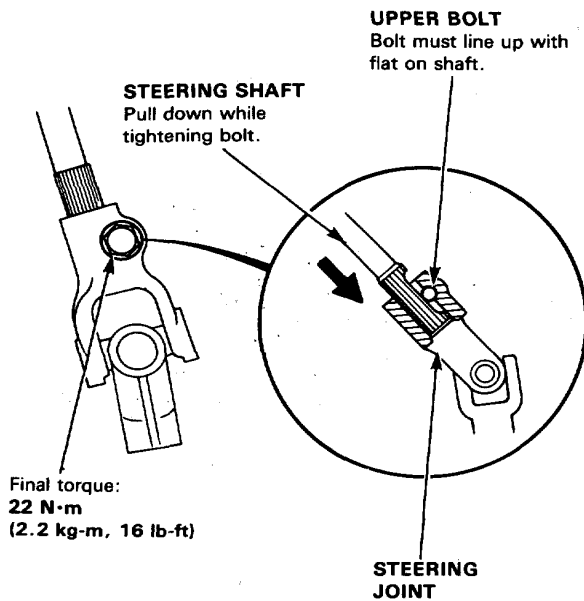


Steering Column

Reassembly (cont'd)

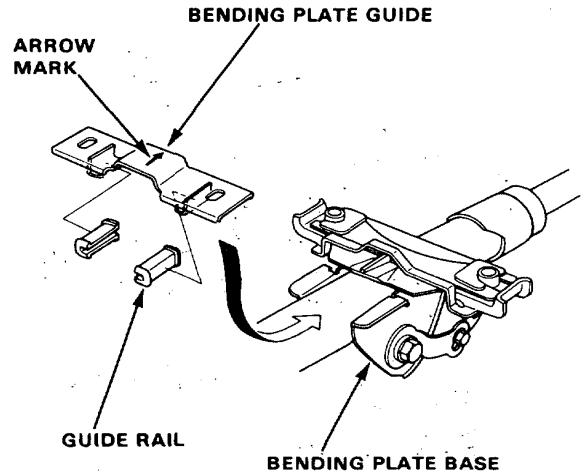
13. Slip the upper end of the steering joint onto the pinion shaft (line up the bolt hole with the groove around the shaft) and loosely install the upper bolt.



Installation

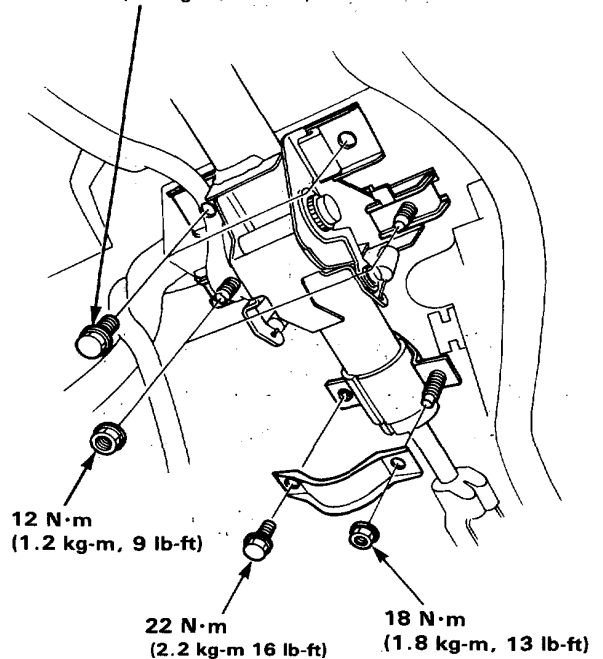
1. Set the guide rails in the bending plate guide and install the bending plate guide on the bending plate base.

NOTE: Install the bending plate guide with its arrow mark toward the gearbox.



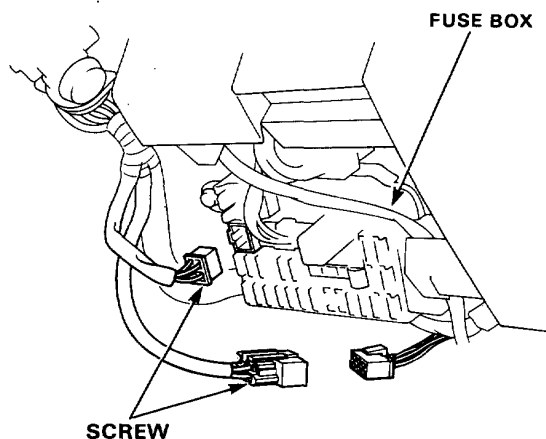
2. Loosely install the steering column assembly with the nuts, bolts and lower column bracket. Tighten to these torques in step 7, page 11-39.

22 N·m (2.2 kg-m, 16 lb-ft)

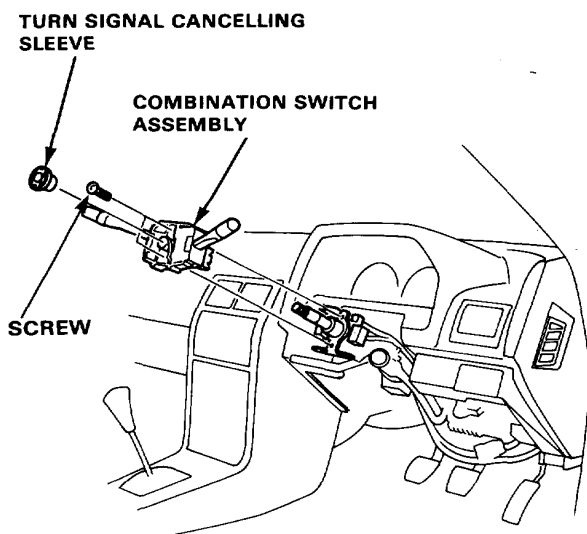




3. Connect each wire coupler to the fuse box at the under dash right side.



4. Install the combination switch assembly and turn signal cancelling sleeve.
5. Connect each wire coupler to the combination switch.

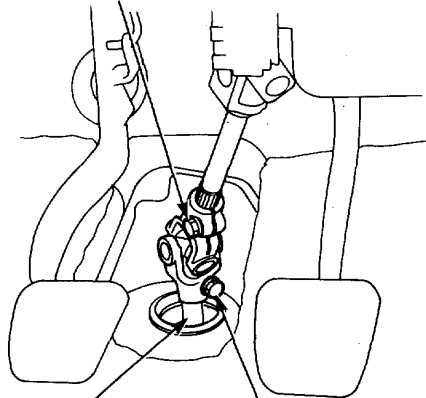


6. Loosely install the steering joint on the steering gearbox pinion.

NOTE: Be sure that the lower bolt is securely in the groove in the steering gearbox pinion.

7. Tighten the steering column mount bolts, nuts and bracket loosely installed in step 2.
8. Tighten the lower and upper steering joint bolts.

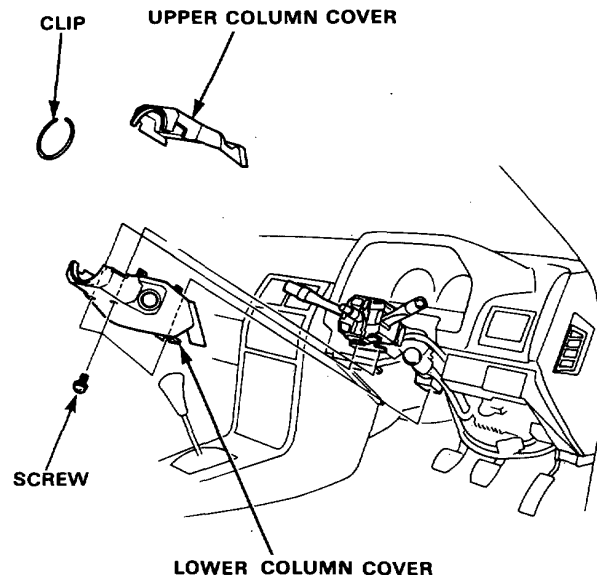
UPPER BOLT
22 N·m (2.2 kg-m, 16 lb-ft)



STEERING GEARBOX PINION

LOWER BOLT
22 N·m (2.2kg-m, 16 lb-ft)

9. Install the upper column cover and lower column cover.



(cont'd)